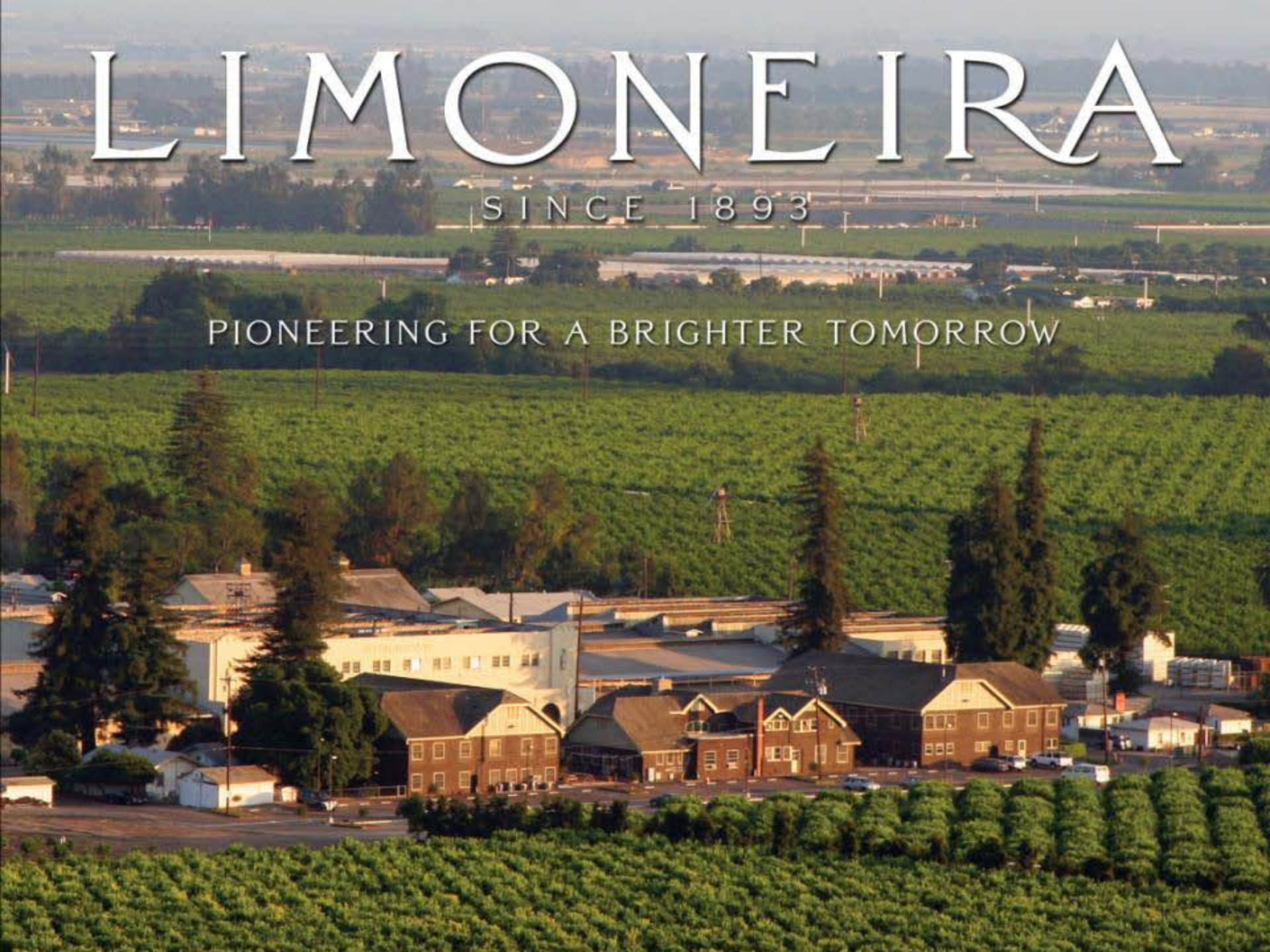


# LIMONEIRA

SINCE 1893

PIONEERING FOR A BRIGHTER TOMORROW





Limoneira's Historic Packing House was completed in the early 1920s. It's still in operation and the lower level of the building's storage area contains the equivalent of 500 railroad cars of citrus. This enabled the company to get the product to Midwestern and Eastern U.S. markets when citrus wasn't available (prior to refrigeration becoming widely used).



In the packing house, groups walk throughout the vast space past catwalks and conveyor belts of moving lemons. This provides an interesting and educational experience.



Visitors on the Lemon Packing House Tour.



Even though optical scanners check for color and size, its important that visual inspections are made by the “10% Club” folks to insure that everything that goes out of the packing house is perfect.



The 10% club hard at work



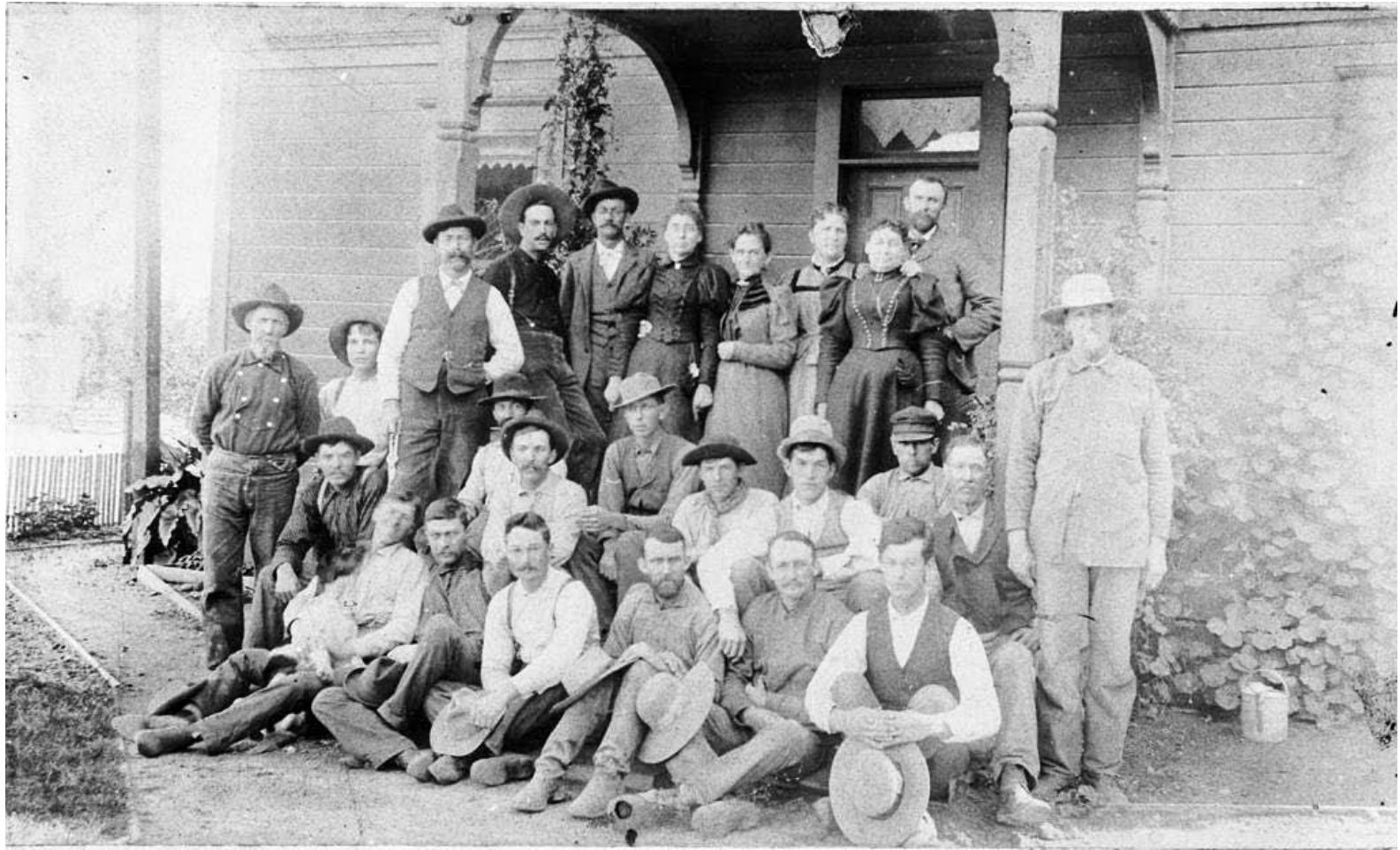
Operators move product from washers to the line, to storage and out of storage for delivery to trucks that will take the product to the port for further distribution around the world.



On the Citrus Ranch Tour, visitors learn how everything is coordinated. From planting, to growing, to harvesting and from tree to dock. Agriculture is a global industry and dynamic and fast moving!



Cartons of fruit are transported from the wash station to the optical graders and scanners.



Limoneira was started in 1893. Its management was instrumental in the formation of Sunkist and Sun Diamond Walnut Growers.



*1 - road Harris*

Prior to widespread truck utilization, mules were used on the ranch to transport products to the trains for further distribution to far away markets. Limoneira has a large collection of historical photos for visitors to view.



The solar orchard on 5 acres provides 1 megwatt of clean energy to help run operations on the ranch.

It is estimated that the photovoltaic generation of 42 million kilowatt-hours over a 25-year period saves the use of 32,000 tons of CO<sub>2</sub> emissions. This is the equivalent of 200 single family four person homes.



The observation desk over the solar orchard has a green roof of native vegetation. This keeps the roof cool above the equipment room. Visitors can learn about the installation and see “real-time” energy use.



6400 photovoltaic panels make up the solar array.



Our English Miniature Sheep make sure the Santa Clara Valley  
Vegetation below the panels is trimmed sustainably!



The 12 acre facility on Limoneira property receives over 200 tons a day of green waste which would otherwise go to Landfills. This helps satisfy California AB 939, the integrated Waste Management Act. This helps reduce fertilizer, herbicide and water usage. The Citrus Ranch tour explains how the product is “turned” in large “wind-rows” age the mulch.



Limoneira was one of the founders of Associates Insectary in the early part of the 20<sup>th</sup> century. This program utilizes beneficial insects to control pests that harm agricultural production. This is explained on the Citrus Ranch Tour.

# LIMONEIRA LIFESTYLES TOURS





The Orchard Dining Site high above the valley floor provides breathtaking vistas and the perfect place for groups to enjoy and unique culinary experience.



Limoneira Park is the perfect place for great BBQ's and casual dining.



Limoneira has 12 international sized bocce ball courts which are great for team building exercises.



The bocce ball courts also offer a great place to relax in a beautiful setting.



The old Limoneira trolley transports visitors around the ranch.



The Limoneira hot air balloon offers tranquil and panoramic rides over the Heritage Valley Floor.

This image is from this year's Citrus Balloon Classic. An event that draws thousands to Santa Paula and the Heritage Valley.



Miles of back county roads provide great biking opportunities.

# LIMONEIRA LIFESTYLES SKIN CARE



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Moon

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or visit  
[www.MoonlightAtTheRanch.com](http://www.MoonlightAtTheRanch.com)

**Saturday September 18, 2010**  
5:30pm - 11:00pm, at the Limoneira Ranch  
Santa Paula, California

A fundraiser to support Santa Paula Police and Fire Foundation,  
and the Santa Paula Chamber of Commerce hosted by Limoneira Company

Moonlight at the Ranch September 18<sup>th</sup> at Historic Limoneira Ranch  
with Ventura County's finest restaurants, desserts, and dancing to  
Men On The Moon! [www.moonlightattheranch.com](http://www.moonlightattheranch.com)

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